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Welding test can be performed using NDT technique. Types of non-destructive testing is given below: - DPT is referring to dye penetration. It is used to test the presence of any cracks on the surface. ET is referring to eddy current. It helps in identifying the surface flaws by using electromagnetic induction.

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It emits less welding fumes in comparison to SMAW and FCAW processes. GMAW has higher electrode efficiencies i.e. between 93% and 98%, compared to other welding processes. Suitable for high-ended techniques like high-speed robotic, hard automation, and semiautomatic welding applications.

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